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Description of Alloys by Means of Polyhedra Packing: Binary Alloys of Niobium (and Tantalum) with Group III B and IV B Elements

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Niobium and Tantalum are found to exhibit a range of coordination numbers (CN) from 10 to 17 in their alloys with group III B and IV B elements. The III B and IV B elements in these binary alloys have CN ranging from 6 to 14. The polyhedra around Nb, Ta, III b, and IV b elements have been characterized and a description of the polyhedra in terms of certain symbols is suggested. The structures of the binary alloys considered have been described in terms of polyhedra packing. Most of the structures examined up until now could be built up with one or two polyhedra, only in a few cases more than 2 polyhedra are required.

[Keywords: Coordination Polyhedra; Nb-IIIB (IVB) Alloys; Polyhedra-Packing Model; Ta-IIIB (IVB) Alloys)]

Beschreibung von Legierungen mittels des Polyederpackungsmodells. Binäre Legierungen von Niob (und Tantal) mit IIIB- und IVB-Elementen

Niob und Tantal haben in den Legierungen mit III B- und IV B-Elementen Koordinationszahlen von 10 bis 17, die III B- und IV B-Elemente solche von 6 bis 14. In dieser Arbeit werden die Koordinationspolyeder um Nb, Ta und um die III B- und IV B-Elemente beschrieben, wobei eine neue Symbolik verwendet wird. Die Beschreibung erfolgt mit dem Polyederpackungs-Modell. Es zeigt sich, daß die meisten Strukturen mit einer oder zwei Polyedersorten aufgebaut werden können.

Introduction

A fruitful approach to understand the crystal chemical features of alloy structures is to consider the coordination spheres around particular atoms. *Frank* and *Kasper*^{1, 2} considered the coordination geometries around an atom as made up of only triangular faces and examined the topological and geometrical properties of the triangulated shells with CN 12, 14, 15, and 16. The coordination characteristics of structural types with high coordination numbers have been studied by $Kripyakevich^3$. He has also deduced the characteristics of the polyhedra with CN 12 to 17, 20, 22, and 24.

A glance through the literature on the crystal structures of alloys shows that very few papers ($Brown^{4,5}$; Girgis, Petter, and $Pupp^{6}$) deal with the coordination polyhedra as building blocks of the structure. Such a description of structures, even though not supported by any specific theory of the structures, arises from observations of their pecularities and the most general inferences that can be drawn from them ($Black^{7}$). An approach to characterize the polyhedra in various known binary alloys and to use them to build up the structures has been introduced by Bhandary and Girgis⁸. Their aim was to present a simple description of the complex alloy structures and to classify the different known structure types. The aim of this study is to verify the general applicability of this model for binary intermetallic compounds. We examined for this purpose the alloys of Nb (Ta) with group III B and IV B elements.

Coordination Polyhedra

In order to define a coordination polyhedron it is essential to limit the coordination sphere of an atom. During the last half century many attempts have been made to suggest methods for limiting the coordination sphere of atoms in alloys (*Brunner* and *Laves*⁹). The coordination sphere as defined by the maximum gap concept (*Brunner* and *Schwarzenbach*¹⁰) seems to be a realistic factor (*Brunner*¹¹). *Bhandary* and *Girgis*¹² studied the coordination behavior of V in its binary alloys with III B and IV B elements using the maximum gap concept to limit the coordination sphere of V and the B-elements. In this study too, we used the maximum gap concept to limit the coordination sphere.

To define a coordination polyhedron, we first limit the coordination sphere. Brunner¹¹ proposed the "1/d method". The normalized $1/d_n$, where d_n is the interatomic distance between the central atom and the n^{th} neighbour, versus the number of atoms are represented in a histogram. The widest range in which no atoms are present is called the "max. gap". The number of neighbours before the "max. gap" is taken to be the coordination number (CN). The atoms (neighbours) constitute the coordination polyhedron for the corresponding (central) atom.

Niobium and Tantalum exhibit a range of coordination numbers from 10 to 17 in these alloys; the B-elements CN range from 6 to 14. The geometries of these coordinations (coordination polyhedra) have been characterized and are listed in Tables 1 and 2 and are shown in Fig. 1.



Table 1. Description of polyhedra from the transition-elements (Nb, Ta)

* 🛆 Triangular ; 🗌 Quadrangular

** Bhandary,Girgis⁸

 $x \quad {}^{\rm Ta}_2{}^{\rm Al,Nb}_2{}^{\rm Al,Ta}_3{}^{\rm Al,Nb}_5{}^{\rm Ga}_4,{}^{\rm Nb}_1{}^{\rm Ge}_7,{}^{\rm Nb}_3{}^{\rm Si},{}^{\rm Ta}_3{}^{\rm Ge},{}^{\rm Ta}_3{}^{\rm Si}$

0 Ta5Ga, Ta5Si3, Ta5Ge3

B-elements
from
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of t
Description
Table 2.

Found in	Nb,AlC,Nb,SnC,Ta,AlC	Nb _e Sn _e	TaAl	z TaAl, Nb, Sn _c	Nb ₂ Sn ₅	° ×	0	TaGa,	J Ta,Al,Nb,Al,Ta,Al	с г з +	Nb _r Ga, Nb , Ge,	Ta, Al,	L/ L/ NbSi,,NbGe,, TaSi,,TaGe,	Vb.Ga.Nb. Ge	ND6Sn5 VO /	
Arrangement of vertices**	3 ⁴ * 3 ⁴	2 ⁴ :2 ³ :1 ⁶ :2 ⁴	$2^{4}+1^{3}$; 2^{3} ; $2^{4}+1^{3}$	3 ⁴ = 2 ⁵ = 3 ⁴	1 ³ :2 ⁴ :1 ⁴ +1 ⁶ :2 ⁵ :1 ³	3 ⁵ *3 ⁴ *3 ⁵	14:45:45:14 1	44:44:44	2 ⁵ :2 ⁵ :4 ⁵ :2 ⁵ :2 ⁵	$3^4:6^4:3^4$	2 ⁴ :2 ⁵ +1 ⁴ :3 ⁴ :2 ⁵ +1 ⁴ :2 ⁴	1^{6} ; 2^{4} ; 2^{5} ; 2^{5} ; 2^{5} ; 2^{5} ; 1^{5} ; 1^{5}	$2^{4}+2^{5}$; $2^{6}+4^{5}$; $2^{4}+2^{5}$	$1^{6}:3^{4}+3^{6}:3^{4}+3^{6}:1^{6}$	$1^{6}:4^{5}:2^{5}:4^{5}:2^{6}:2^{5}$	
of faces*		بر	4	÷				9		9	4	1	2	0	0	
۶. م	ø	89	4	10	12	14	16	ø	20	8	14	20	20	24	26	
Ideal.							<u>8</u> 2m	m3m	<u>53</u> (2/m)						6m2	
sym.	Зm	ш	mm 2	mm2	mm 2	mm 2	422	шилиг	Ħ	ēm2	mm 2	H	2	<u>3</u> m	tum2	
Polyhedron	Bicapped rhombohedron	7-verticon of &-Ti ₆ Sn ₅ -type	8-verticon of ZrS12-type	8-verticon of 8-T165ng-type	8-verticon of 8-Ti ₆ Sn ₅ -type	9-verticon of Cr ₅ B ₃ -type	Bicapped square antiprism	Cubooctahedron (tetr.dist.)	Kasper (distorted)	12-verticon of Ni ₃ Sn-type	l3-verticon of Ti ₅ Ga ₄ -type	13-verticon of α-Mn-type	l4-verticon of U ₃ Si ₂ -type	14-verticon of Ti ₅ Ga ₄ -type	Kasper (distorted)	
CN	9	7	80	æ	80	6	10	12	12	1.2	13	13	14	14	15	
	ХІХ	XX	XXI	IIXX	IIIXX	VIXX	XXV	IV	IN	IIV	ΙΛΧΧ	IIVXX	Хl	XII	XIV	

- Triangular ; Quadrangular Bhandary,Girgis⁸
- * *
- Nb₃Ga₂,Nb₃Si₃,Ta₅Ga₃,Ta₅Ga₃,Ta₅Ge₃,Ta₅Ge₃,Ta₅Ge₃,Ta₅Ge₃,Ta₅Ge₃,Ta₅Ge₃,Ta₅Ge₃,Ta₅Ge₃ Nb₅Si₃,Ta₂SI,Ta₅Ga₃,Ta₅Ge₃ Ta₃Si,Nb₂AlC,Nb₂SnC,Ta₂AlC ×
 - o +



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The symmetry given is that found for the figure obtained from the structural parameters reported. In some cases the idealized symmetry has been indicated. Each polyhedron has been described in terms of certain symbols according to the arrangement of vertices; hence, $1^6:4^4 + 2^5:2^4 + 3^5:1^5$ means that starting from a six-fold vertex at the top there is a plane of four four-fold and two five-fold vertices followed by another plane of two four-fold and three five-fold vertices and a five-fold vertex at the bottom. The starting point of the description is located either on a symmetry axis or a symmetry plane. An *n*-fold vertex is taken to mean a point where n edges meet (for the sake of convenience we have not considered the symmetry of the vertex).

Description of Alloy Structures by Means of Polyhedra Packing

The phases found in the Nb(Ta)-III B(IV B)-binary systems, *Pearson* symbols and structure types are given in Table 3. *The structure* of one representative of each structure type is described in terms of polyhedra packing which is valid for the rest of the representatives also. Wherever the structure has already been determined the positional parameters have been used to calculate the necessary details of the structure and in case of characterization of the alloy in terms of structure type the parameters from that type are taken. It will be seen in the following sections that the structures could be explained using one or at most a few polyhedra.

Nb-Al System

NbAl₃, Nb₂Al, and Nb₃Al phases have been found in this system.

Nb₂Al (σ -FeCr Type)¹³

Nb₂Al crystallizes in the tetragonal space group $P4_2/mnm$ and has 30 atoms in the unit cell. The Al₂ (8i) atom is twelve coordinated, building a "distorted icosahedron" having a mm2 symmetry.

The structure can be described by packing Al_2 (z = 0) polyhedra which build a zig-zag chain along the *b*-axis (Fig. 2) sharing a corner and an edge alternatively with each other. A similar chain of Al_2 (z = 1/2) polyhedra is also present. These 2 chains share atoms with each other as shown in Fig. 2. Along the *c*-axis the Al_2 polyhedra share the upper edges with each other.

Nb-Ga System

NbGa₃, Nb₅Ga₁₃, Nb₅Ga₄, Nb₃Ga₂, Nb₅Ga₃, and Nb₃Ga phases are present in this system.

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System	em								
T:B	Nb-Al	Nb-Ga	Nb-Si	Nb-Ge	Nb-Sn	Ta-Al	Ta-Ga	Ta-Si	Ta- Ge
3:1	Nb ₃ Al cP8 Cr ₃ Si	Nb,Ga cP8 Cr ₃ Si	Nb ₃ Si cP4 <u>AuCu</u> 3- tP32 Ti ₃ P	Nb ₃ Ge CP8 Cr ₃ Si	Nb ₃ Sn cP8 Cr ₃ Si	Ta,Al tP30 σ-phase		$Ta_{3}(Ta_{2}8^{i}.72)$ 	Ta Ge tI32 <u>Ni 3</u> P tP32 Ti ₃ P
2:1	Nb ₂ Al tP30 σ-Phase					Ta_Al tP30 g-phase		Ta ₂ Si tII2 Al ₂ Cu	
5:3		Nb5Ga3 tI32 - <u>W5Si3</u> Nb5Ga3(C _x) hp16 Mn5Si3	Nb_Si3 t132 - <u>Cr5</u> B3 t132 - <u>W5</u> Si3 Nb_Si3(C _x) MP16 Mn5Si3	Nb ₅ Ge ₃ t132 <u>W₅Si</u> 3 Nb ₅ Ge ₃ (hP16 Mn ₅ Si ₃	c _x)		TagGa t132 - <u>W551</u> 3 t132 - <u>Cr5</u> B ₃ TagGa ₃ (C _x) Mn ₅ Si ₃	Ta ₅ Si ₃ - <u>W5</u> Si ₃ tI32 - <u>Cr5</u> B ₃ Ta ₅ Si ₃ (C _x) hPl6 Mn ₅ Si ₃	Ta_Ge_3 ±132 - <u>W5Si_3</u> t132 - <u>Cr5B_3</u> Ta_Ge_3(C _x) MP16 Mn5 ^{Si} 3
3:2		Nb ₃ Ga ₂ tPI0 U ₃ Si ₂					Ta ₃ Ga ₂ tP10 U3 ^{Si} 2		
10:7				Nb10 ^{Ge} 7 hPI7 "Ti5 ^{Ga} 4"	٠				
17:1	.2					Ta ₁₇ Al cI58 α-Mn	12		
5:4		Nb5Ga4 hP18 Ti5Ga4							
6:5					Nb6 ^{Sn} 5 0144 ^{8-T16^{Sn}5}				
1:2			NbSi2 hP9 CrSi2	NbGe ₂ hP9 CrSi ₂	NbSn ₂ oF48 ² ^{Mg} 2 ^{Cu}			TaSi ₂ hP9 CrSi ₂	TaGe ₂ hP9 CrSi ₂
5:13		Nb ₅ Ga ₁₃ 0A36 Nb ₅ Ga ₁₃							
1:3	NbAl ₃ t18 TiAl ₃	NbGa ₃ tI8 TiAl ₃				TaAl tI8 TiAl	TaGa ₃ tI8 TiAl ₃		

Table 3. Phases present in the Nb(Ta)-III B(IVB)-binary systems

 \star as ${\rm Ti}_{5}{\rm Ga}_{4}$ type but the 2b equivalent position is half occupied.

Further the following compounds of the $\rm Cr_3Si$ structure type in the Nb-In, Nb-Pb and Ta-Sn systems are known: Nb_3In, Nb_3Pb, Ta_3Sn.

 $Nb_5Ga_{13} (Nb_5Ga_{13} Type)^{14}$

 Nb_5Ga_{13} crystallizes in the orthorhombic space group Ammm and has 36 atoms per unit cell. The structures building polyhedra are Nb_1 (2 b), Nb_2 (4 j), and Nb_3 (4 i). The 3 polyhedra are similar; Nb_1 and Nb_2 are tetragonally distorted cubooctahedra (CN 12) with the symmetry 4/mmm, while Nb_3 has a symmetry 4 mm (Fig. 3).





Fig. 2. Structure of Nb₂Al (tP 30 $\sigma\text{-FeCr type})$

The Nb₃ polyhedra share quadrangular faces with each other along the *a*- and *b*-axes. The same is valid for the Nb₁ and Nb₂ polyhedra. The sequence of polyhedra along the *c*-axis is Nb₃—Nb₂—Nb₁—Nb₂. These polyhedra share edges with each other along the *c*-direction.

$Nb_5Ga_4 (Ti_5Ga_4 Type)^{14}$

 Nb_5Ga_4 crystallizes in the hexagonal space group $P6_3$ /mcm with 18 atoms per unit cell and belongs to the Ti_5Ga_4 type.



Fig. 3. Structure of $\rm Nb_5Ga_{13}$ (oA 36 $\rm Nb_5Ga_{13}$ type)



Fig. 4. Structure of $\rm Nb_5Ga_4$ (hP18 $\rm Ti_5Ga_4$ type)



Fig. 5. Structure of Nb₃Ga₂ (tP10 U₃Si₂ type)

The structure can be described in terms of packing Nb₁ and Ga₁ polyhedra. The polyhedron around Nb₁ (4 d) is a 12-, 14-, 15-, or 16-Kasper polyhedron with the 32 symmetry. Ga₁ (2 b) is surrounded by a 14-Kasper polyhedron of $\overline{3}$ m symmetry.

The Nb₁ (z = 0) polyhedron is surrounded by 3 Nb_1 polyhedra sharing a triangular face with each other; (in Fig. 4 just one of them is shown). The Ga₁ (z = 1/2) polyhedra also share a triangular face with each of the Nb₁ polyhedra.

The Nb_1 (as well as Ga_1) polyhedra share among each other apices along the *c*-directions. The shaded area in the figure shows the unit cell.



Fig. 6. Structure of NbSi₂ (hP 9 CrSi₂ type)

 $Nb_3Ga_2 (U_3Si_2 Type)^{13}$

 Nb_3Ga_2 belongs to the U_3Si_2 type and crystallizes in the tetragonal space group P4/mbm with 10 atoms per cell. The structure can be built up by Nb_1 polyhedra (tetrakishexahedra with 4/mmm symmetry; idealized: $\overline{43}$ m).

At the centre of the unit cell there is a tetrakishexahedron which is surrounded by 4 other tetrakishexahedra, four corners of the central polyhedron being shared by a corner of one of the surrounding



Fig. 7. Structure of $\rm Nb_5Si_3$ (tI 32 $\rm Cr_5B_3$ type)

polyhedra. The latter are 180° rotated along the [010] direction with respect to the central polyhedron (Fig. 5).

The polyhedra at the corners as well as in the centre of the cell form parallel chains along the c-axis sharing apices.

Nb-Si System

NbSi₂, Nb₅Si₃ and Nb₃Si phases are known in this system.

NbSi₂ (CrSi₂ Type)¹³

NbSi₂ crystallizes in the hexagonal space group $P6_222$ with the CrSi₂ type. The Nb atom has CN 14. The polyhedron around Nb has 20 triangular and 2 quadrangular faces with 222 symmetry.



Fig. 8. Structure of Nb₃Si (tP 32 Ti₃P type)



Fig. 9. Structure of Nb₃Si (cP4 AuCu₃ type)

The structure can be described (Fig. 6) in terms of the packing of these Nb polyhedra. Each polyhedron is surrounded by six others sharing a common triangular face or an edge in the following sequence: a triangular face, a triangular face, an edge, a triangular face, a triangular face, and an edge.

Similar layers are located above and below this "polyhedra sheet" in the c-direction: the distance between the layers is 0.219 nm.

$Nb_5Si_3 (Cr_5B_3 Type)^{13}$

 Nb_5Si_3 crystallizes in the tetragonal space group I4/mcm and belongs to the Cr_5B_3 type with 32 atoms/unit cell.



Fig. 10. Structure of Nb₆Sn₅ (oI 44 β -Ti₆Sn₅ type)

The structure can be built up of Nb₁ polyhedra (tetrakishexahedra with 4/mmm symmetry).

Each Nb₁ polyhedron is surrounded by 4 others at the same height, a triangular face being common to each. A similar "polyhedra layer" rotated by 180° along c lies above it, sharing apices, thus building Cr—Cr-chains along the c-axis (Fig. 7).

Nb₃Si (Ti₃P Type)¹⁵

Nb₃Si is a representative of the Ti₃P type with 32 atoms/unit cell and crystallizes in the tetragonal space group $P4_2/n$. The 9 verticon



Fig. 11. Structure of $Ta_{17}Al_{12}$ (cI 58 α -Mn type)

polyhedron around Si has the symmetry 1. The Si polyhedra at almost the same height (around Si with z = 0.029 and 0.971) form a zig-zag chain, an edge being shared as shown in Fig. 8. Those polyhedra (around Si with z = 0.471 and 0.529 respectively) have a similar arrangement and share a triangular face (shaded in the figure) and an atom with each of the lower polyhedra.

Nb₃Si (AuCu₃ Type)¹³

Nb₃Si belongs to AuCu₃ type with 4 atoms/unit cell and crystallizes



Fig. 12. Structure of Ta₂Si (tI 12 Al₂Cu type)

in the cubic space group Pm3m. The polyhedron around Nb is a cubooctahedron with m3m symmetry.

Each cubooctahedron shares one quadrangular face with its neighbour at the same height and another quadrangular face with the upper as well as with the lower cubooctahedra (Fig. 9).

Nb-Ge System

NbGe₂, Nb₁₀Ge₇, Nb₅Ge₃, and Nb₃Ge phases are found in this system.

 $Nb_{10}Ge_7$ ("Ti₅Ga₄" *Type*)¹⁶

This compound possesses the arrangement of the representatives of the Ti_5Ga_4 type but in this case the 2 b equivalent position is half occupied.



Fig. 13. Structure of Ta_{3.28}Si_{0.72} (hP8 Ni₃Sn type)

Nb-Sn System

NbSn₂, Nb₆Sn₅, and Nb₃Sn phases are present in this system.

$Nb_6Sn_5 (\beta - Ti_6Sn_5 Type)^{13}$

 Nb_6Sn_5 belongs to the β -Ti₆Sn₅ type. It crystallizes in the orthorhombic space group Immm with 44 atoms per unit cell.

The structure can be described on the basis of the packing of a 15 verticon *Kasper* polyhedron (Nb₃) with the symmetry mm 2 and a 12 verticon, one around Nb₄ of the β -Ti₆Sn₅ with the symmetry mm 2. The Nb₃ polyhedra form chains along the *a*-direction by sharing the shaded triangular faces (Fig. 10). The Nb₄ polyhedra also form chains (along the *a*-direction) by sharing apices. Each Nb₄ polyhedron is surrounded by six Nb₃ polyhedra, an atom being shared by each.

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Ta-Al System

TaAl₃, Ta₁₇Al₁₂, Ta₂Al, and Ta₃Al phases are known in this system.

 $Ta_{17}Al_{12} (\alpha - Mn Type)^{17}$

Ta₁₇Al₁₂ crystallizes in the cubic space group 143 m and belongs to the α -Mn type with 58 atoms per cell. This complicated structure can be described using only one polyhedron. The Ta₁ polyhedron is a distorted 16 *Kasper* polyhedron. These polyhedra share with the surrounding ones (alternately) an edge and a triangular face building a layer of polyhedra. A similar layer, rotated by 90° with respect to the lower one, lies over it, sharing the shaded triangular faces (Fig. 11).

Ta-Si System

 $TaSi_2,\ Ta_5Si_3,\ Ta_2Si,\ Ta_3Si,\ and\ Ta_3(Ta_{0.28}Si_{0.72})$ phases have been reported in the literature.

Ta₂Si (Al₂Cu Type)¹³

Ta₂Si crystallizes in the tetragonal space group I 4/mcm and belongs to the Al₂Cu type with 12 atoms per unit cell. The Si is twelve coordinated building a bicapped square antiprism with the symmetry 422. The structure can be described in terms of packing these polyhedra. Polyhedra at the same height share edges with each other and apices with both the lower and the upper ones forming Ta—Ta chains (Fig. 12).

$Ta_3 (Ta_{0.28}Si_{0.72}) (Ni_3Sn Type)^{13}$

 $Ta_{3.28}Si_{0.72}$ is a representative of the Ni₃Sn type and crystallizes in the hexagonal space group P6₃mmc with 8 atoms per unit cell. The 12 verticon around Si is formed by 8 triangular and 6 quadrangular faces and has $\overline{6}$ m 2 symmetry (coordination polyhedra in hexagonal packing). The polyhedron around Si at z = 0.25 shares with 3 surrounding polyhedra (around Si at z = 0.75) a quadrangular face each. Along the *c*axis it shares at triangular face with identical upper and lower polyhedra (Fig. 13).

Ta-Ge System

TaGe₂, Ta₅Ge₃, and Ta₃Ge phases are known in this system.

Ta₃Ge (Ni₃P Type)¹⁸

 Ta_3Ge crystallizes in the tetragonal space group I4 and belongs to the Ni₃P structure type with 32 atoms/unit cell.



Fig. 14. Structure of Ta₃Ge (tI 32 Ni₃P type)

The 9 verticon polyhedron around Ge is formed by 14 triangular faces and has the symmetry 1.

Ge polyhedra at almost the same height (around Ge at z = 0.990 and 0.010 respectively) share an edge with each other as shown in Fig. 14. They share triangular faces (shaded in Fig. 14) with those around Ge at z = 0.490 and 0.510 respectively.

Nb-In, Nb-Pb, and Ta-Sn Systems

Only the Cr_3Si (A 15) phase has been reported in these systems. The crystal data are given in Table 3. For Cr_3Si description see *Bhandary* and *Girgis*⁸.

Conclusion

Nb and Ta exhibit CN 10 to 17 and a wide variety of coordination polyhedra. The B-elements have CN 6 to 14.

The relation between the CN and the number of triangular and quadrangular faces forming the polyhedron can be expressed as follows:

$$CN = (n \bigtriangleup + 2 m \Box + 4)/2$$

where *n* and *m* are the number of triangular and quadrangular faces (derived from the *Euler* formula). If we restrict the CN from 6 to 17 as found in this study and by *Bhandary* and *Girgis*¹² we come to a number of 142 theoretically possible polyhedra (only formed by \triangle and \square without consideration of symmetry). The 39 polyhedra found (in this work and in the literature) show a high number of \triangle . It seems that the intermetallic compounds form preferably polyhedra with the most possible number of triangular faces.

All structures (structure types) examined could be described in terms of packing of one or two polyhedra. This model delivers an easy description of structures even for quite complicated ones. The polyhedra packing model can be used for all representatives of a certain structure type.

Icosahedra, *Kasper* (14 verticon) polyhedra, tetrakishexahedra and cubooctahedra play an important role in the explanation of these structures although they belong to different structure types.

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